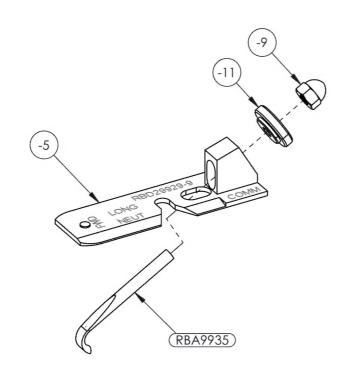
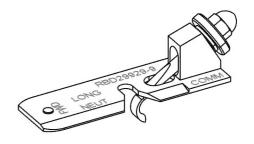
		revisions			
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		CH'D BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/2002		
2		GRIND ON BUTTON WELD ELIMINATED.	11/26/2002		
3		MATERIAL CHANGE TO STAINLESS STEEL; -1 PLATE, -3 LUG, -7 BUTTON.	11/26/2002		
ЗА		CH'D TITLEBLOCK & REVISION BLOCK, CH'D REVISIONS TO NUMERICAL, ADDED DRAW BOLT, THUMB NUT, & ACORN NUT TO ASSEMBLY VIEW, CH'D ENGRAVE NOTE P/N -1, ADDED NOTE TO REMOVE WELD MARKS.	12/8/2009	RJC	RW
4	16-0226	UPDATED TO NEW STANDARD, ADDED DASH NUMBERS TO B/O PARTS, ADDED OEM REF. ADDED MDExplorer, MD600 TO USED ON MODELS1 DELETED HIXTURE HOLE. DELETED DIM. 5.0. ADDED DIMS .78, 3X, 50, .188, .906, 2X FULL R. CHTD DIMS WAS 30° IS 2X 30°, WAS Ø.161 THRU ALL IS Ø.161 +.005000 THRU ALL. ADDED ENGRAVE AS SHOWN NOTE3 CHTD DIMS WAS .750 IS .73, WAS .375 IS .38, ADDED DIMS 17°, (.496), (.260)5 ADDED DWELDMENT7 CHTD DIMS WAS .300 IS .30, WAS Ø.156 IS Ø.156 +.0000059 ADDED B/O REF #91855A460.	11/18/2016	DPD	JAG





<u>NOTE:</u> REFERENCE MD T/N: 369D29929-9.

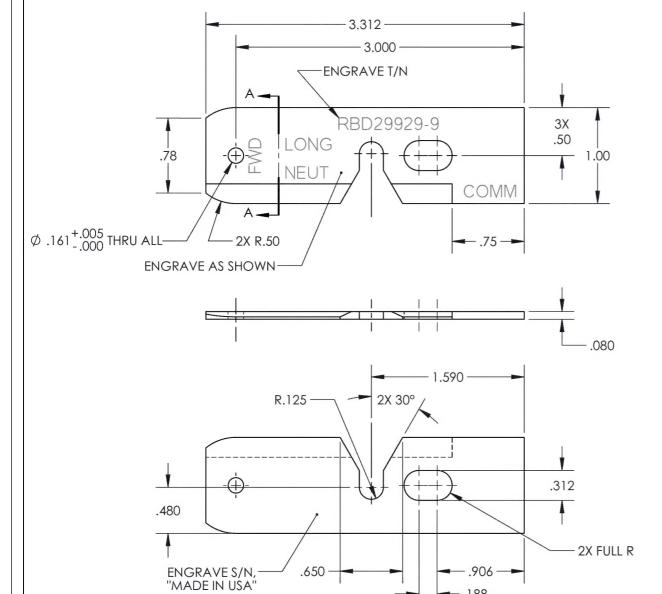


LONGITUDINAL RIGGING TOOL

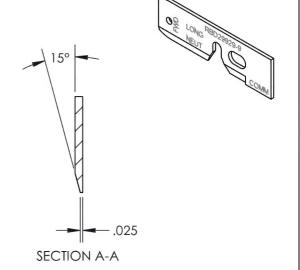
ASSY QTY	ASSY QTY	В/О	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	DWG NO.	RBI)29929-9	REV 4
				1	DRAW BOLT		RBA9935	1	MAT'L			SS OTHERWISE SPECIFIED
	1		-1		PLATE	304 S.S.		2	HEAT TREAT FINISH		.xxx ± .00	05 FRACTIONS ± 1/8
	1		-3		LUG	304 S.S.		3	SPEC		.XX ± .01 .X ± .1	SURFACES = 125
	Χ		-5	1	PLATE WELDMENT			4	DRAWN BY:	COLE	.015 x 45	° OR .015R ONAL LIMITS APPLY
	1		-7		BUTTON	304 S.S.		5	CHECKED:	CLOUGH	AFTER P	
		B/O	-9	1	ACORN NUT	S.S.	10-32 (MCMASTER-CARR #91855A460)	1	OPPS APPR:	ANDERSON		4.5M-2009
		B/O	-11	1	THUMB NUT	STEEL	10-32, Ø.750 O.D. X .219 (ESSENTRA COMPONENTS #V-1)	1	QA APPR:	LINDSAY		USED ON MODEL
	4.001/	-,0		<u> </u>		J. 222			APPROVED: GILBERT		MDEx	plorer, MD600, MD500
	ASSY -5								SCALE	2:3 DATE	4/22/2002	SHEET 1 OF 5



	REVISIONS							
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED			
3A		CH'D ENGRAVE NOTE P/N -1.	12/8/2009	RJC	RW			
4		-1 DELETED FIXTURE HOLE. DELETED DIM .50. ADDED DIMS .78, 3X .50, .188, .906, 2X FULL R. CH'D DIMS WAS 30° IS 2X 30°, WAS Ø.161 THRU ALL IS Ø.161 +.005000 THRU ALL. ADDED ENGRAVE AS SHOWN NOTE.	11/18/2016	DPD	JAG			



PLATE

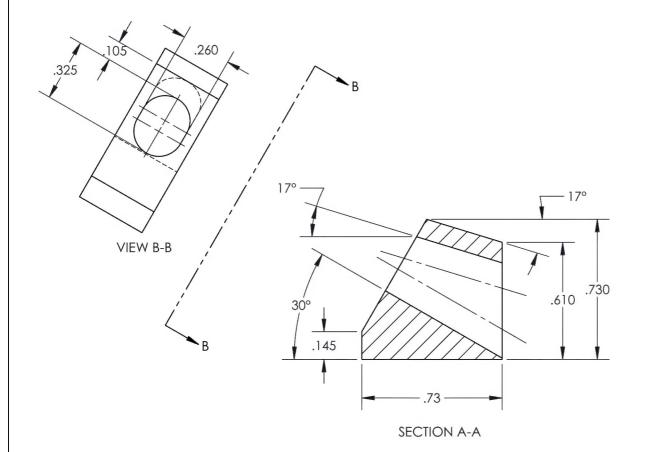


DART

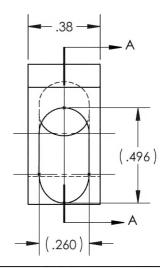
LONGITUDINAL RIGGING TOOL

DWG NO.		RBD	29	929-9-1	REV 4	,
MAT'L 304 S HEAT TREAT FINISH SPEC DRAWN BY: CHECKED:	COLE	1		DIME .XXX ± .005 .XX ± .01 .X ± .1 1. BREAK AL .015 x 45° (2. DIMENSION	ANGLES ±.5° SURFACES = 125/ L SHARP EDGES DR .015R NAL LIMITS APPLY	
OPPS APPR: ANDERSON				AFTER PLA 3. INTERPRE ASME Y14.	T DIM AND TOL PER	
QA APPR: LINDSAY			USED ON MODEL			
APPROVED: GILBERT			MDExpl	orer, MD600, MD50	00	
SCALE	1:1	DATE	4/2	22/2002	SHEET 2 OF 5	

	REVISIONS .								
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED				
3	16-0226	-3 CH'D DIMS WAS .750 IS .73, WAS .375 IS .38. ADDED DIMS 17°, (.496), (.260).	11/18/2016	DPD	JAG				







DART

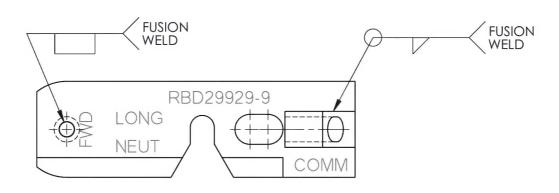
LONGITUDINAL RIGGING TOOL

DWG NO.	J	RBD	29	929-9-3	3	REV 4
MAT'L 304 S. HEAT	S.			DIME	S OTHERWISE SPECIF NSIONS ARE IN INCHE FRACTIONS ± 1/8	
TREAT FINISH				.XXX ± .005 .XX ± .01 .X ± .1	ANGLES ±.5° SURFACES = 1	25/
SPEC				1. BREAK AL	L SHARP EDGES	7
DRAWN BY:	COLE			.015 x 45° C	OR .015R NAL LIMITS APPLY	
CHECKED:	CLOUGH	1		AFTER PLA	TING	
OPPS APPR:	ANDERSON			3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009		
QA APPR:	LINDSAY	,			USED ON MODEL	
APPROVED: GILBERT				MDExpl	orer, MD600, MI	D500
SCALE	2:1	DATE	4/2	22/2002	SHEET 3 OF	5

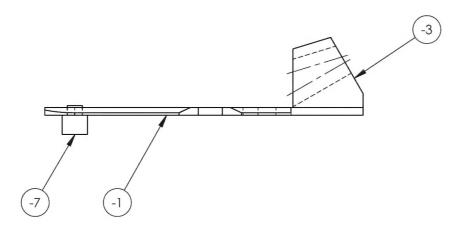


LUG

	REVISIONS .								
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED				
3	16-0226	-5 ADDED WELDMENT.	11/18/2016	DPD	JAG				







AEROSPACE

"LONGITUDINAL RIGGING TOOL

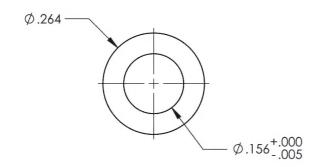
DWG NO. RBD29929-9-5 UNLESS OTHERWISE SPECIFIED SURFACES = 125/ SPEC 1. BREAK ALL SHARP EDGES .015 x 45 'OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009 DRAWN BY: COLE CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY USED ON MODEL APPROVED: GILBERT MDExplorer, MD600, MD500 SCALE 4/22/2002 SHEET 4 OF 5 1:1

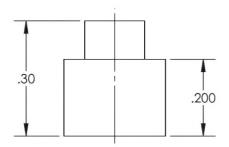
(-5)

PLATE WELDMENT

	REVISIONS							
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED			
1		CHANGED BUTTON, BUTTON NOW WELDED, RIVET ELIMINATED.	4/29/2002					
4	16-0226	-7 CH'D DIMS WAS .300 IS .30, WAS Ø.156 IS Ø.156 +.000005.	11/21/2016	DPD	JAG			









BUTTON

LONGITUDINAL RIGGING TOOL

DWG NO. RBD29929-9-7 MAT'L 304 S.S. UNLESS OTHERWISE SPECIFIED SURFACES = 125 SPEC A T.I.

1. BREAK ALL SHARP EDGES

.015 x 45° OR .015R

2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009 DRAWN BY: COLE CHECKED: CLOUGH OPPS APPR: ANDERSON QA APPR: LINDSAY USED ON MODEL APPROVED: GILBERT MDExplorer, MD600, MD500 DATE 4/22/2002 SCALE 4:1 SHEET 5 OF 5